

**UTV ZILLA**

# Aluminum Door Skins for RZR PRO 2 Seat

**Hardware**

SKU: ZL-RZPRO2-DR-BLK Fits: 2020 – 2022 RZR PRO XP, PRO R, TURBO R (2 seat only)

QTY	Description
24	10-24 X .5 button head bolts (Black SS)
24	10-24 Nylock nuts
2	1/4-20 X 2" Button Head Bolts (Black SS)
2	1/4-20 X 3" Button Head Bolts (Black SS)
12	1/4-20 X 5/8" Button Head Bolts (Black SS)
10	1/4-20 Nylock Nuts
2	4-40 x .75 bolts
2	4-40 Nylock nuts
6	1/4-20 Clip nuts (Short)
6	1" Long Plastic Spacers
4	.25" Long Plastic Spacers
2	13/32" Tall Rubber Bumps
8 FT	Side Bulb edge trim (1/8" edge) FT

Please read through entire instructions to become familiar with steps before beginning install.

**STEP 1.** Remove factory plastic door skins from door frames. This can be done with the frames remaining on the machine. Use a T40 for most of the bolts and a T25 for the two small screws that hold the aluminum bracket at the bottom back corner.

**STEP 2.** Assemble doors as shown below. Lay a blanket or towel down on a table or flat surface to prevent scratching the doors.

Use 5 of the 10-24 size bolts and nuts to install the top bracket. Insert the bolts from the top-outside of

the door and into the bracket. Use a 1/8" hex or allen key on the bolt head, and a 3/8 end wrench on the nuts.



Install the lower bracket and plate with the Logo onto the bottom of the door. The **logo plate mounts on the outside** of the door while the **mounting bracket mounts on the inside** of the door. These must be installed at the same time as they bolt on with the same bolts. Install bolts from the outside so the bolt heads are seen on the outside. (use seven 10-24 bolts and nuts on these parts)

Install the rubber bulb seal along the front and bottom edge as shown. Seal may need to be cut to size during install. Position so the bulb in on the bottom outside of the bottom and front edges.

**STEP 3.** Mount door onto factory Frame. Install 3 clip-nuts onto the top edge of door frame as shown below. Make sure the threaded side is on the outside of the frame.



Carefully place door skin on factory door frame and slide the top mounting bracket over the top edge of frame. Use three  $\frac{1}{4}$ " bolts on the top three holes into the clip-nuts. Leave these bolts loose until the rest of the mounting bolts have been started. (Use a  $\frac{5}{32}$  Hex/Allen key on these bolts)

Use three  $\frac{1}{4}$ " bolts and three locknuts on the bottom three mounting holes into holes on the frame. Start all three bolts before tightening any of the  $\frac{1}{4}$ " mounting bolts. (Use a  $\frac{5}{32}$  Hex/Allen key on the bolts, and a  $\frac{7}{16}$ " end wrench on the locknuts.)

The two mounting holes near the middle section of the door use the black plastic spacers and the longer bolts. On the front hole use two 1" spacers and one .25" spacer with the 3" long bolt. On the back hole use one 1" spacer and one .25" Spacer with the 2" bolt.

Install the two rubber bumpers on the latches as shown in the last picture. Use the two smallest screws and locknuts for this step. Use a  $\frac{1}{16}$ " hex/allen bit on the bolt head, and a  $\frac{1}{4}$ " end wrench on the nut side. Install in the small hole at the top of the latch. There may be a factory bumper on the latch that you can just pull out.

Adjust doors by loosening the factory hinge bolts (T40 bit). Adjust striker by loosening the bolts (T30). It may be helpful to use washers to space out the striker with washers on some installs.

